



## *The UND-CLR Geothermal Power Plant*

**A University of North Dakota Partnership with Continental Resources, Access Energy, Olson Construction, Basin Electric Cooperative, and Slope Electric Cooperative**

### Funding Support

**US Department of Energy \$1,734,976,  
North Dakota Industrial Commission \$261,000  
The North Dakota Department of Commerce \$397,512  
Basin Electric Cooperative \$50,000**

**POWER PLAYS™**

GEOHERMAL ENERGY IN OIL AND GAS FIELDS

**Conference & Workshop April 25-26, 2016 SMU Campus, Dallas, TX**

# Outline

- Steps to geothermal power in oil & gas settings
- The UND-CLR Geothermal Power Plant
- Stages in the UND-CLR project
- Humor?
- The site and the Access Energy ORC engine
- Development opportunities

# Steps to geothermal power in oil and gas settings

- Curtice and Dalrymple

2004, World Oil:

- Produced water from oil and gas wells in 7 contiguous southern states could generate between 986 MW (210 °F) and 5,334 MW (400 °F)
- Mckenna, Blackwell, Moyes, and Patterson  
2005, Oil & Gas Journal:
  - Spatially integrated produced water from oil and gas wells in Texas could produce 25,000 MW. “...~30 wells/field to generate a useful flow rate.” 1,000 gpm. “Collecting and passing the fluid...”

# Steps to geothermal power in oil and gas settings

- Brasz and Holdmann

2005, GRC Transactions:

Development of ORC power plants that can use moderate-temperature geothermal resources – reverse engineering of Carrier air conditioning systems - Pratt & Whitney PureCycle 200

- The SMU geothermal laboratory conferences on geothermal power in oil and gas settings in: 2006, 2007, 2008, 2009, 2013, 2015

<http://www.smu.edu/Dedman/Academics/Programs/GeothermalLab/Conference/PastPresentations>

# The low-to-intermediate temperature geothermal resource is huge

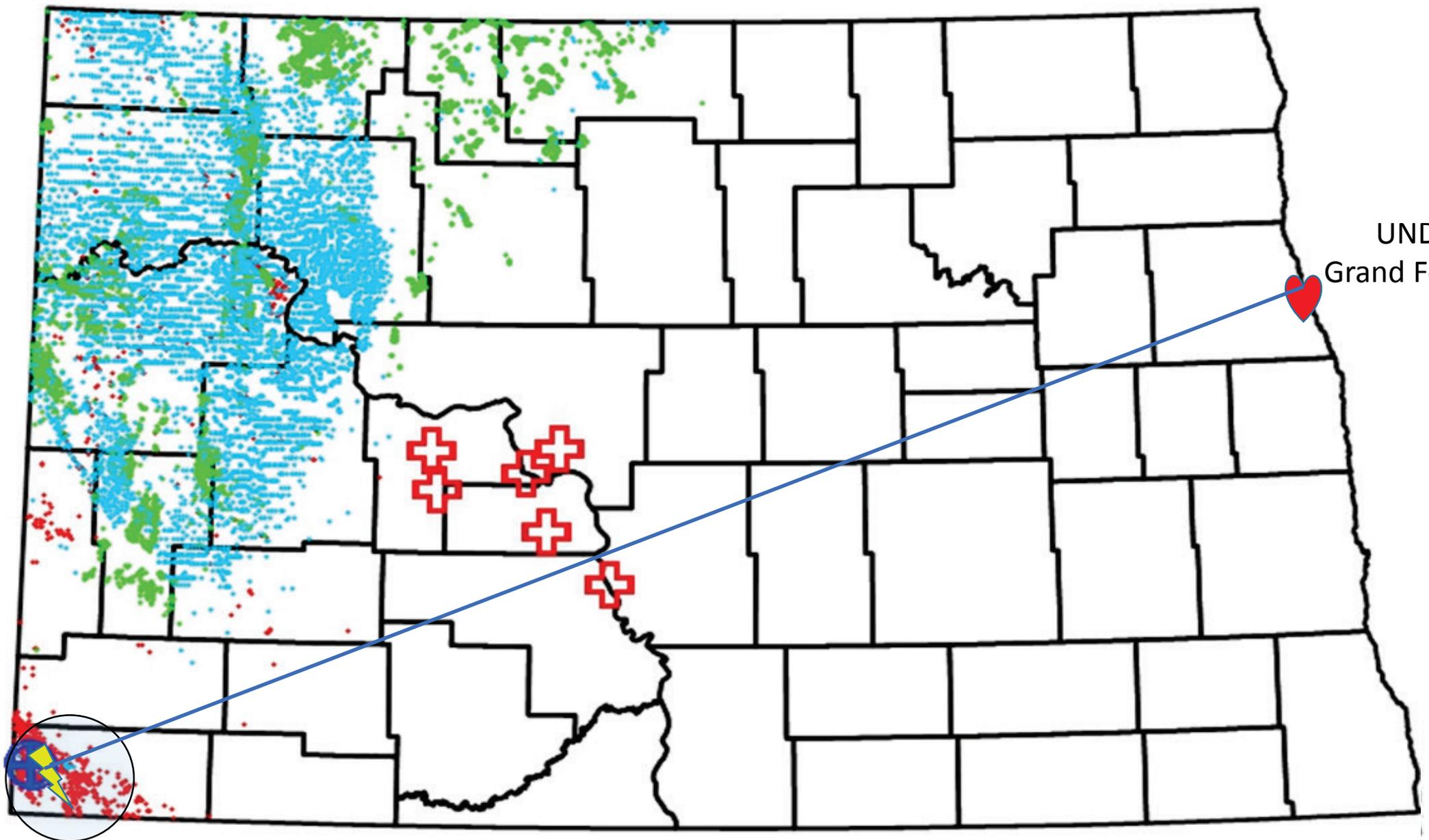
- Estimated energy in major aquifers in sedimentary basins  
**100,000 ExaJoules**  
Includes 1 or 2 formations per basin  
(Future of Geothermal Energy) (2006)
- Estimated energy in all oil and water producing formations in sedimentary basins  
**400,000 ExaJoules**  
Includes all producing formations

NORTH DAKOTA

- Bakken ●
- Madison ●
- Red River ●
- Fossil Fuel Power +

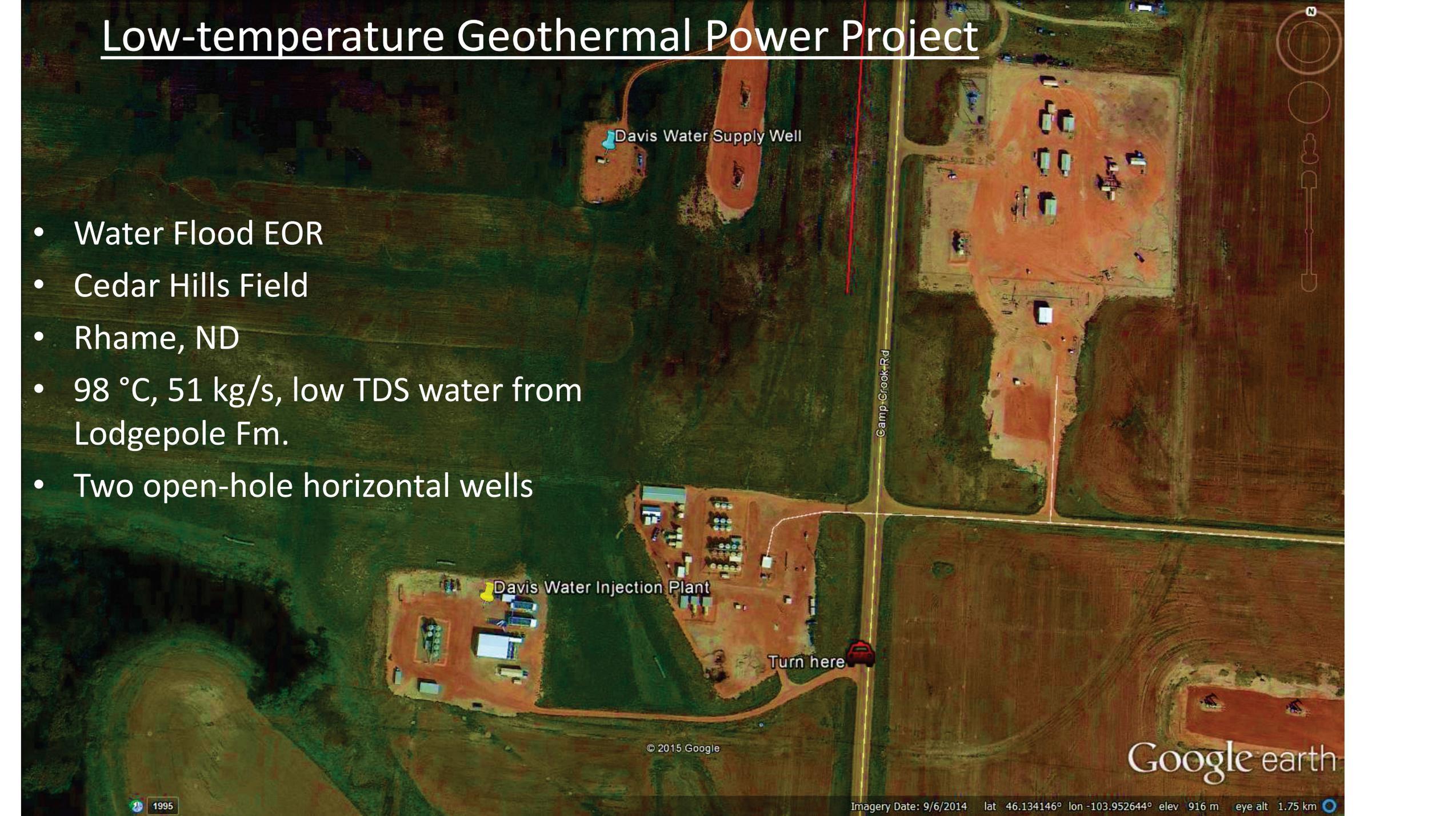
UND  
Grand Forks

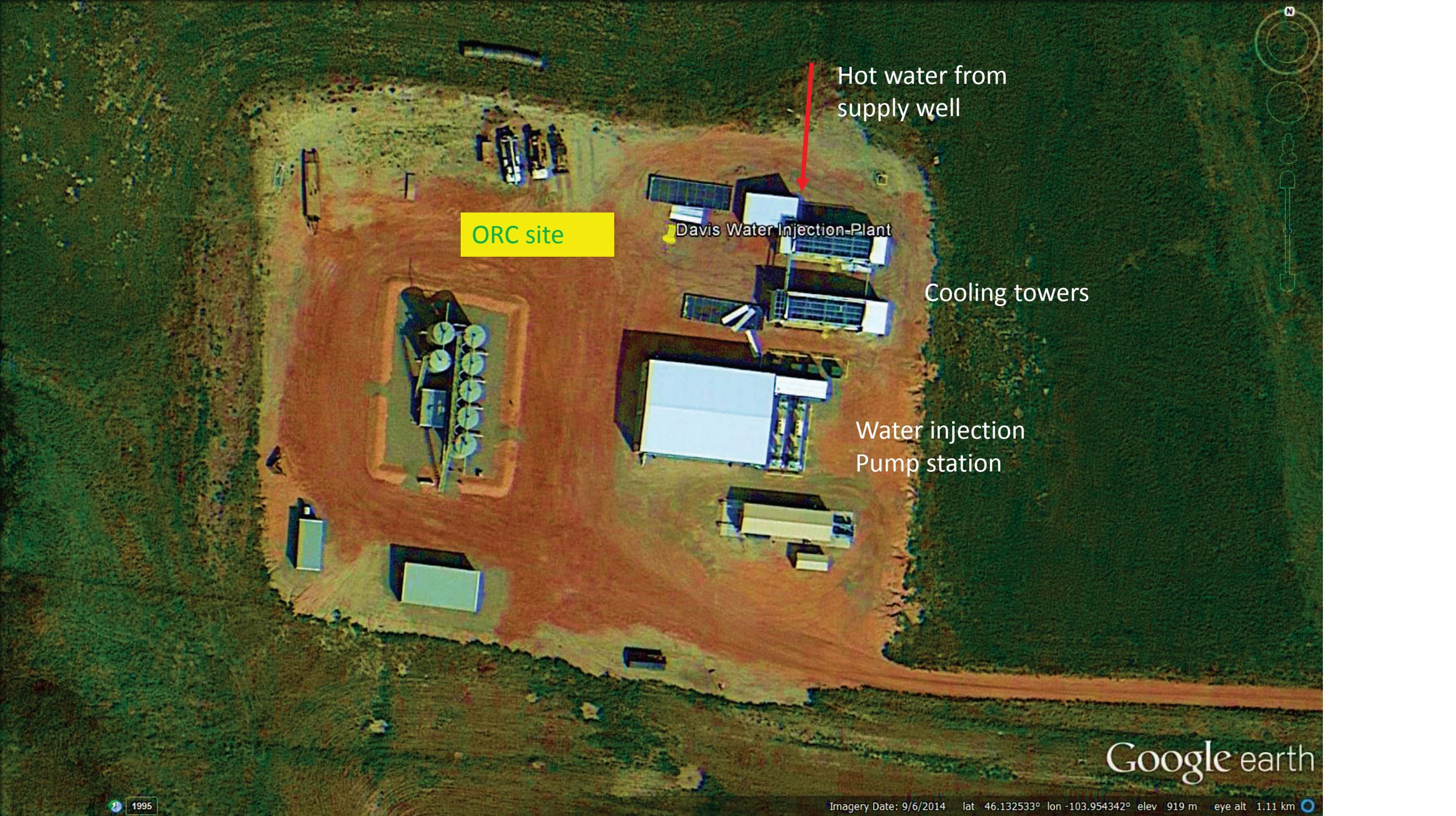
UND-CLR  
Geothermal  
Power Plant



# Low-temperature Geothermal Power Project

- Water Flood EOR
- Cedar Hills Field
- Rhame, ND
- 98 °C, 51 kg/s, low TDS water from Lodgepole Fm.
- Two open-hole horizontal wells





ORC site

Davis Water Injection Plant

Hot water from supply well

Cooling towers

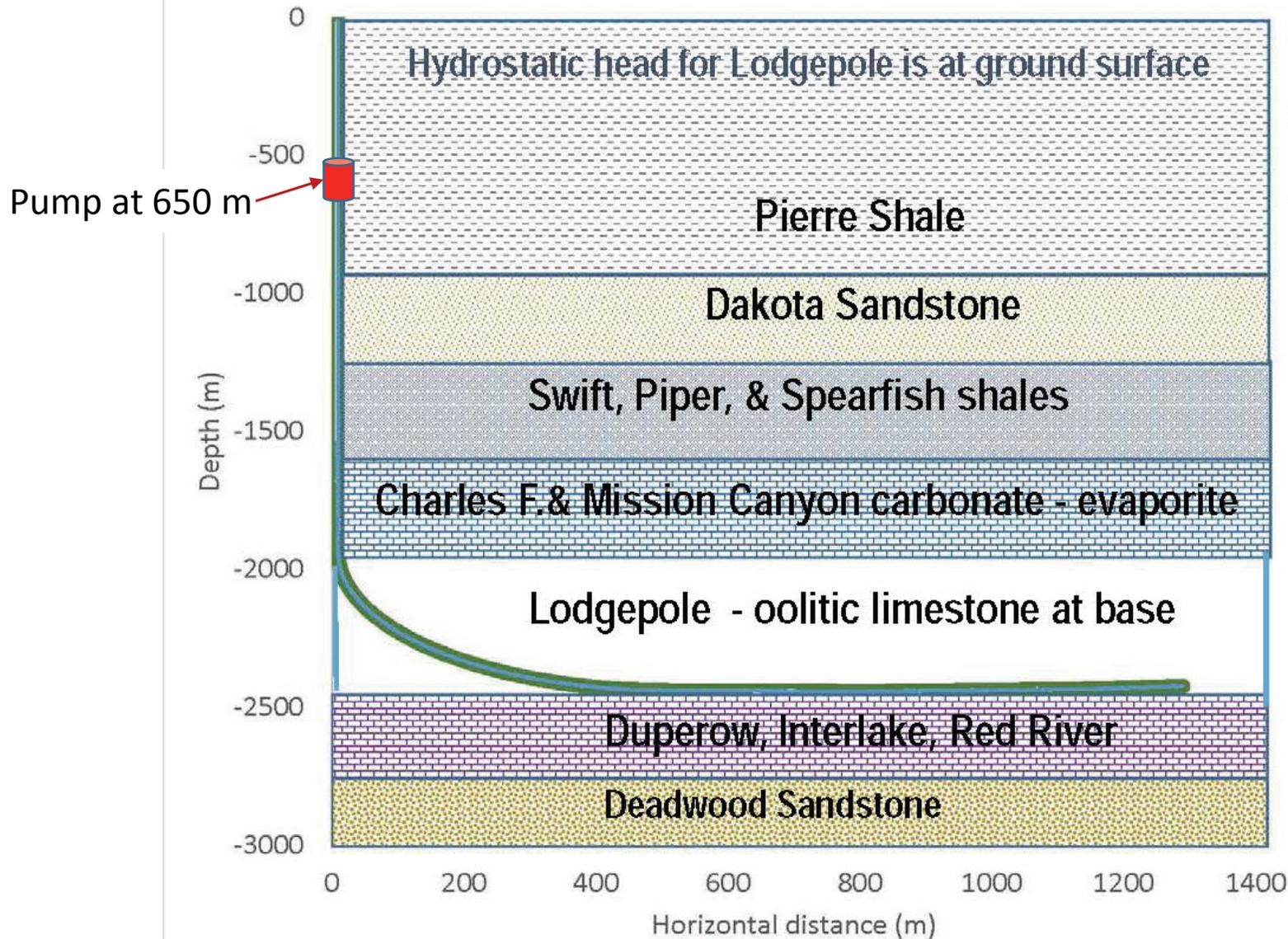
Water injection Pump station

Google earth

# UND-CLR Geothermal Power Plant

- Two open-hole horizontal wells drilled into a permeable limestone
- Well depths 2,300 m and 2,400 m
- Horizontal lengths 1,290 m and 860 m
- Hydrostatic head at ground surface
- Pumps set at 650 m depth
- 98 °C at 51 kg/s TDS <3,000 Continuous pumping since 2008
- Water use in secondary oil recovery in Cedar Hills Red River B Unit
- CLR is operating two air-cooled heat exchangers to reduce water temperature for safe handling in the injection pumps

# Schematic of Water Supply Wells at CLR Davis Water Injection Plant



- 98 °C water 875 gpm
- Two 8.75" open-hole drilled horizontally 1.29 km and 0.85 km in the Madison Fm. at vertical depths of 2.3 km and 2.4 km.

# Project Stages

- SMU Conference –UTC ORC & Future of Geothermal Energy
- DOE – GTO Funding Opportunity Announcements
- Assembled team – Energy engineer, electrical power engineer, oil industry partner, developer as partner for 50% cost-share
- **No PPA possible due to exclusive contract CLR & SEC – lost developer**
- Teamed with Calnetix (Access Energy) for ORCs – two problems solved

# Project Stages

- **Contract with CLR and UND clause on liability – UND cannot accept**
- Meeting at CLR headquarters – Access Energy became contractor
- **Access Energy frightened by potential liability > \$10 million**
- Buy Insurance - Problem solved



# Project Stages

- Site preparation and installation estimate \$20,000 – budgeted \$30,000
- Bakken & Three Forks oil boom (7 bn bbl recoverable oil)
- **Oil field contractor's costs rocketed and only bid was \$285,410**
- North Dakota Renewable Energy Council provided \$261,000
- Basin Electric Cooperative contributed \$50,000



November, 2015  
Two AE ORCs  
delivered to CLR  
site



March, 2016  
Two AE ORCs  
with cooling  
systems  
connected to  
CLR water supply



# Project Stages

- November, 2015 Access Energy delivered two 125 kW ORCs
- **Purchase and installation of equipment for electric grid tie in**
- **February, 2016 CLR required a buried tank and water line to sump**
- March, 2016 All construction complete, system awaiting R245fa
- April 18, 2016 AE engineers arrive to charge ORCs with R245fa

# Project Stages

April 21, 2016

Team,

If I am relaying this correctly, the ORCs were shipped with fresh water in the cooling systems for the transformers. The cooler radiators have frozen and broken, and when the cooling plates in the transformers are inspected, they will probably be compromised too. It is also probable that the circulating pumps for the cooling system are also broken, will know more tomorrow.

Thanks,

**Gary N. Johnson**

Injection Superintendent

Jeff Foxworthy could do a lot with this

# Project Stages

April 24, 2016

Will,

The south unit was put on line this weekend, and shut down for the evening. They made one of the coolers work by stealing parts from the other one. It should be back on line today and was putting out 124 kW.

**Gary N. Johnson**

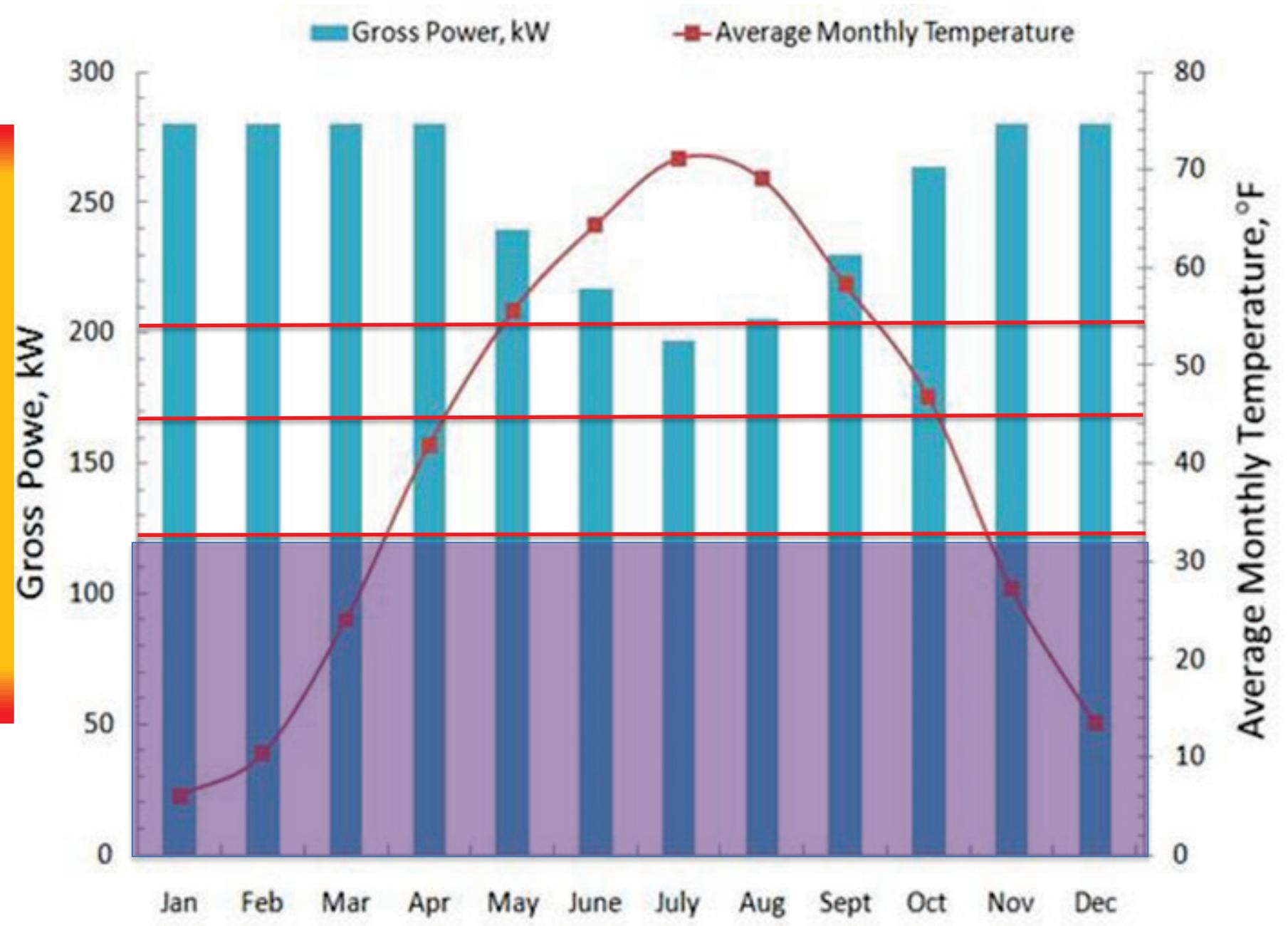
Injection Superintendent

# Seasonal Power estimates for UND-CLR site

Max T 107 °F 7/23/2007

Min T -32 °F 1/30/1996

LDMx T -18 °F 1/10/1997



<b>Company</b>	<b>kW output</b>	<b>Total Cost</b>	<b>Cost per kWh</b>
Ormat	350	\$1,610,000	\$5,367
Pratt & Whitney	430	\$1,175,000	\$4,423
Green Machine	235	\$1,275,655	\$6,679
Recurrent Engineering	750	\$2,551,500	\$3,076
Deluge	1750	\$,4,575,000	\$6,679
Calnetix	550	\$1,475,000	\$3,000

# AE XLT 125 kW

- Working Fluid HFC-R245fa
- **Integrated Power Module (IPM) – Contains Turbine Expander and Generator**
  - Hermetically Sealed Module
    - Eliminate seal systems
    - Integrated expander wheel
    - No possibility of leaks between rotating parts
  - Magnetic Bearings
  - Single Stage Turbine: 26,500 rpm – No Vibration
  - High-speed 2 pole rare earth magnet generator 125 kWe gross
- **Power Conditioning**
  - Bi-Directional Power Electronics – used in motoring mode to assist in start up
  - Programmable at factory to customer requirements. Output 380-480V, 3 phase, 3 wire (no neutral), 50/60 Hz



95.6°C (204°F) and above, full gross power of 125 kW produced

95.6°C (204°F) and below, partial power produced

CLR water  
production  
wells Bowman  
County, ND

Total water  
production  
1,950 gpm

<u>Name</u>	<u>Bradac</u>	<u>Hegge</u>	<u>Ostrow</u>	<u>Davis</u>	<u>Hegge</u>
ID2	34-27	1-36	14-35	44-32	43-36
Well Type	WSW	WSW	WSW	SWI	WSW
Section	27	36	35	32	36
TWP	T132N	T132N	T132N	T131N	T132N
RANGE	R107W	R106W	R107W	R106W	R107W
gpd	273,000	420,000	273,000	630,000	1,224,000
gpm	190	292	190	438	850
TDS	12,920	2,702	8,618	NA	2,830
pH	5.87	7.78	7.33	NA	7.37
NaCl	11,973	1,137	7,184	NA	1,049
Ca	3,492	270	436	NA	262
Mg	222	18	89	NA	31
Na	705	607	2,600	NA	607
Fe	10.7	0.1	3.1	NA	0.2
Cr	0	0	0	NA	0
Ba	0.6	0	0	NA	0
K	101	91	205	NA	88
Chloride	7,261	19.5	4,356	NA	636
Carbonate	0	0	0	NA	0
Bicarb.	439	220	268	NA	207
Sulfate	688	807	660	NA	999
Nitrate	0	0	0	NA	0

CLR Cooling towers  
viewed from ORC  
location

The towers cool the  
water prior to  
injection to protect  
instruments, seals,  
and equipment in  
injection line



CLR Injection  
pumps

Water flood  
pressurizes the Red  
River (Ordovician)  
for oil production



Hot water lines from Davis and Hegge water supply wells entering CLR cooling tower

We take the water from this manifold to the AE ORCs



AE ORCs connected to  
water supply lines

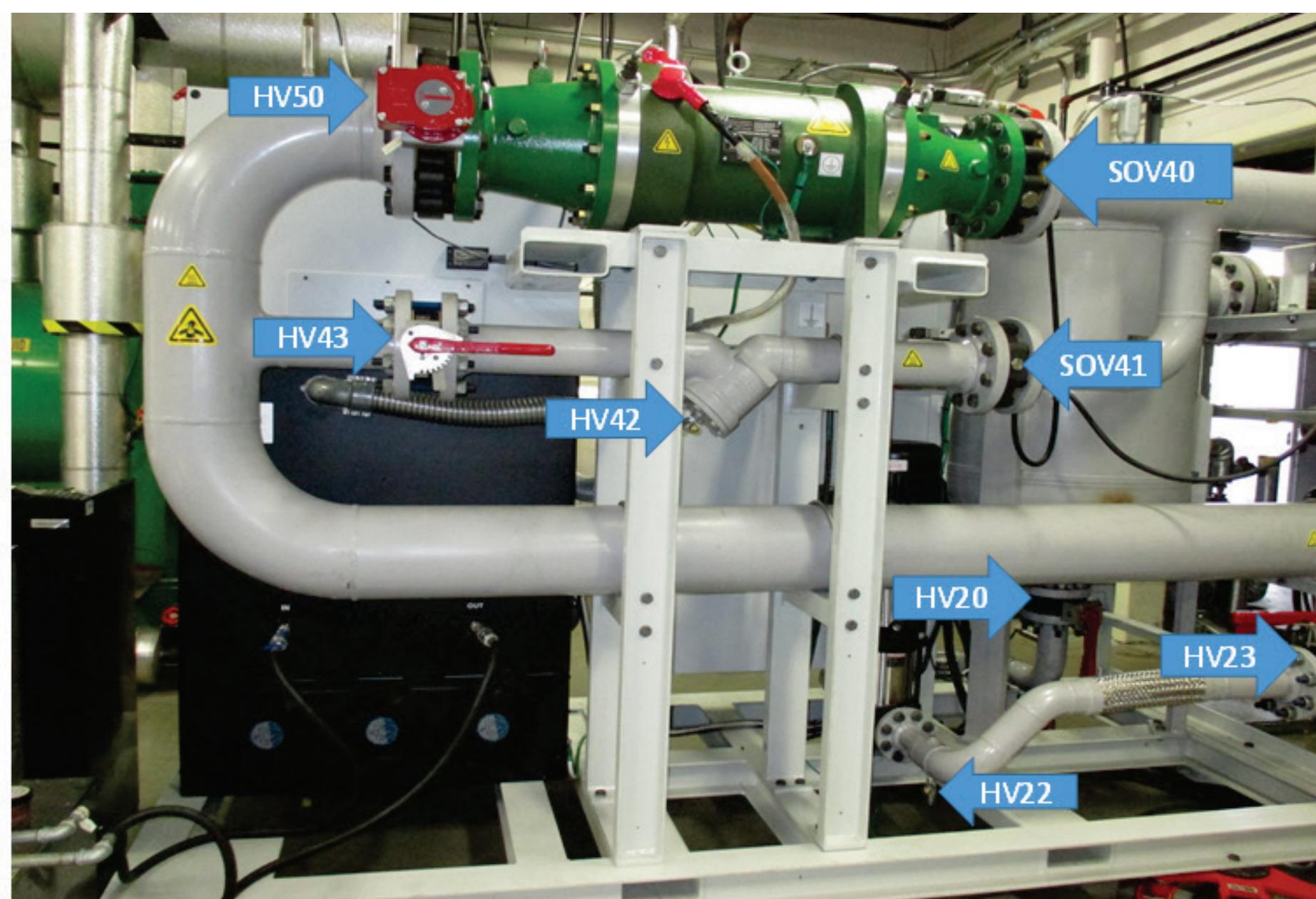


AE ORCs installed and ready for startup



Annotated photo of  
inside south unit on  
site

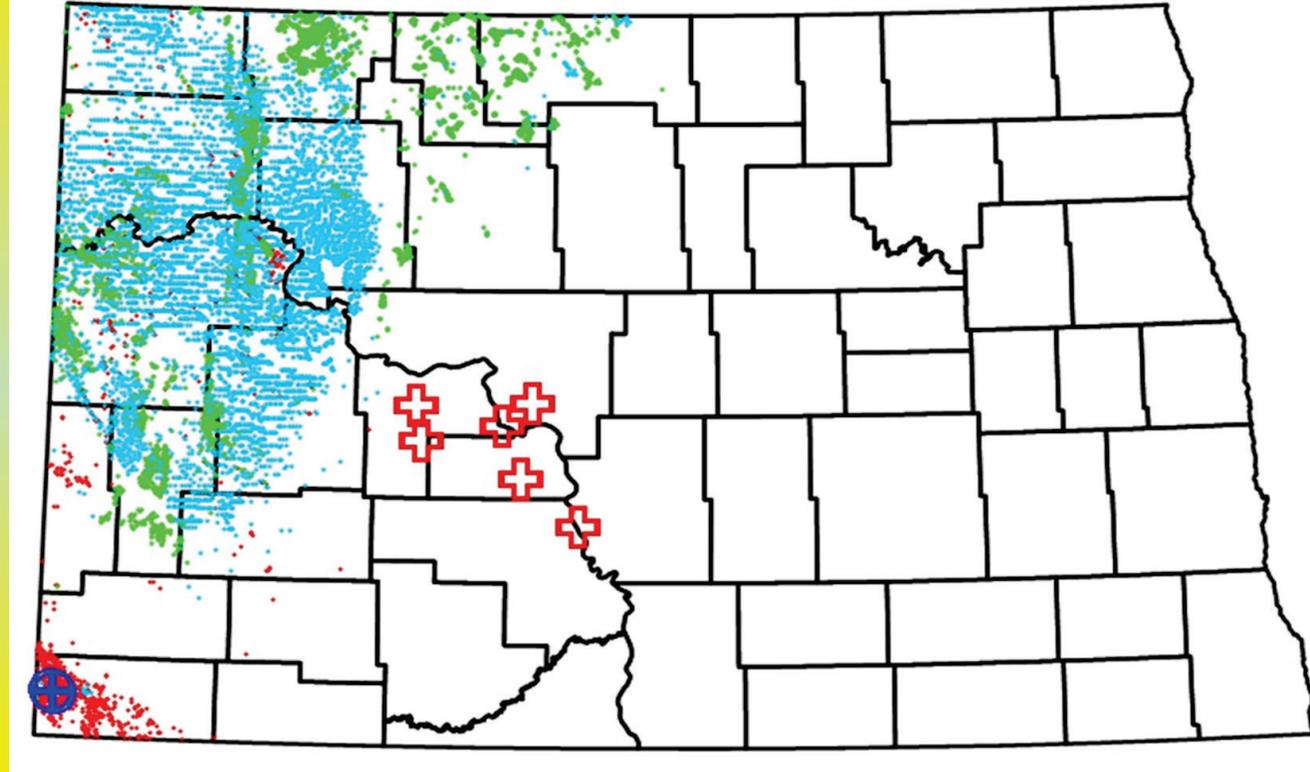
One moving part  
Magnetic bearings  
Magnets in turbine  
blades  
Efficiency 2X most  
ORCs

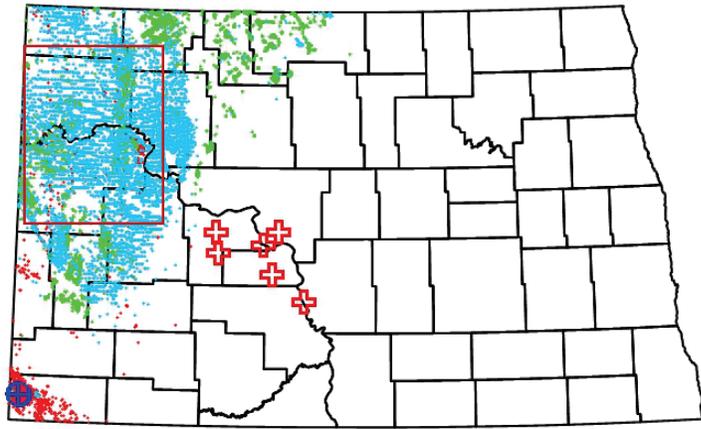


Valve location on XLT skid.

# Opportunities for Development

- 2,600 MW additional power needed to produce Bakken and Three Forks by 2032
- Existing power for ND-MT is from 6 coal-fired power plants on Missouri River.
- Current supply for the boom is from diesel, propane & produced gas at 5 X grid power cost



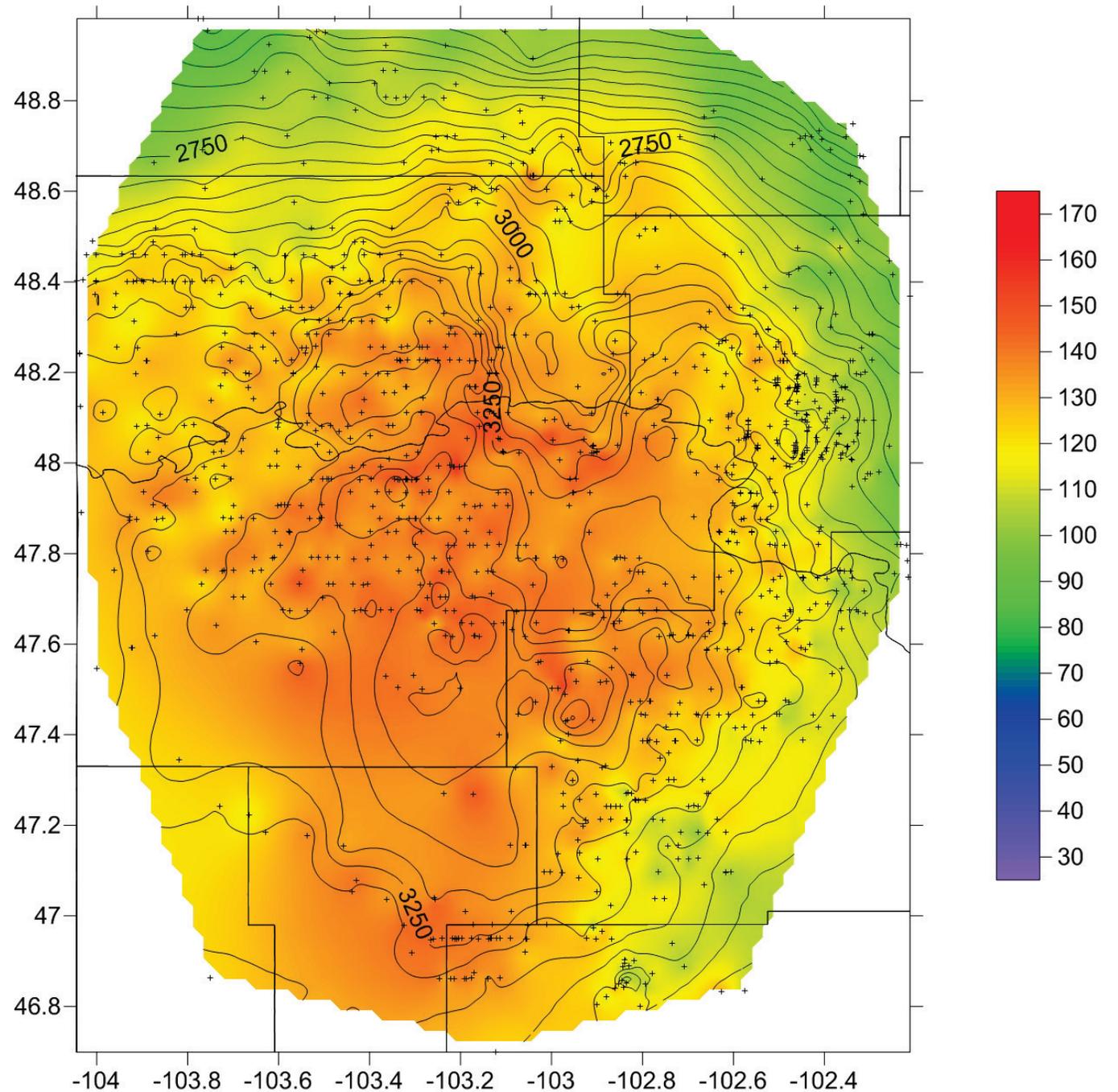


## Bakken formation

Devonian-Mississippian Oil & Gas

Contours are depth to top (m)

Colors are temperature ( $^{\circ}\text{C}$ )

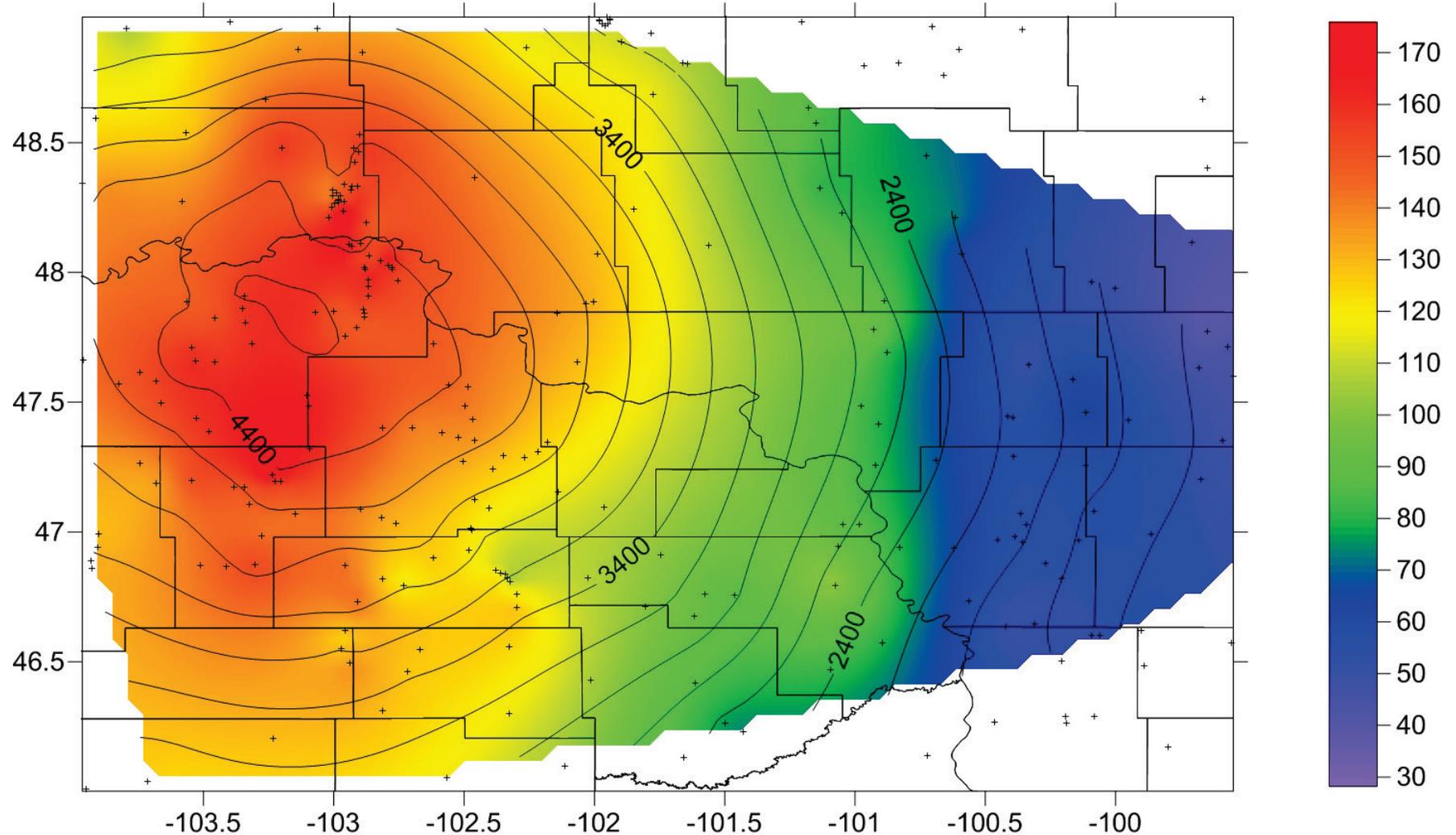


# Deadwood formation

Cambrian – limestone, dolomite, shale, sandstone, Oil & gas

Max thickness 305 m

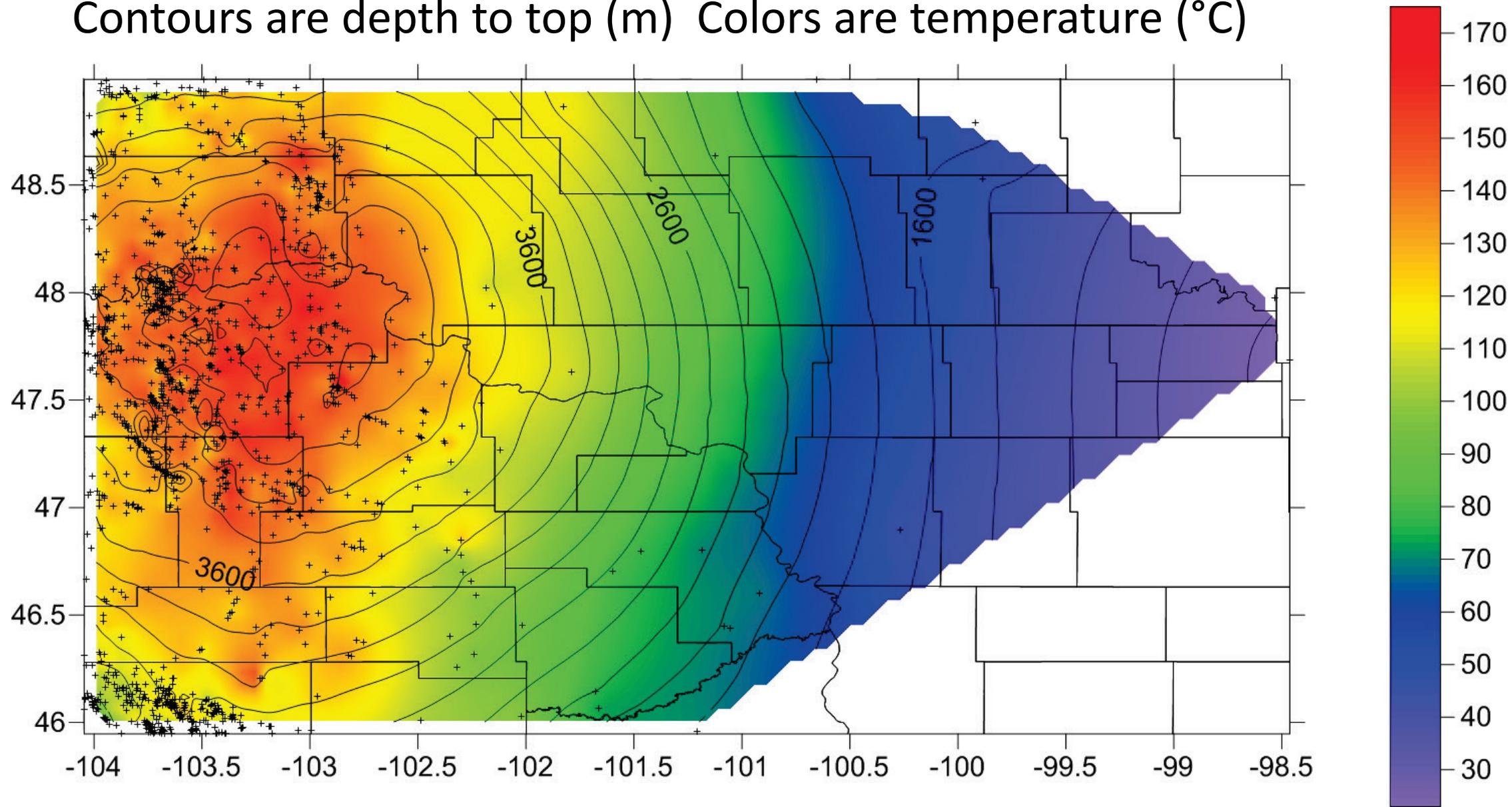
Contours are depth to top (m) Colors are temperature (°C)



# Red River formation

Ordovician - limestone Oil & gas Max thickness 213 m

Contours are depth to top (m) Colors are temperature ( $^{\circ}\text{C}$ )





# Resource estimate for Williston Basin

$$Q = \rho C_p V \Delta T$$

*GIS mapped formation volumes at 10 °C intervals with water volumes determined from published data on formation porosity*

Table 2. Volume and Energy Totals for the Williston Basin.

Anna Crowell, 2011, M.S. thesis

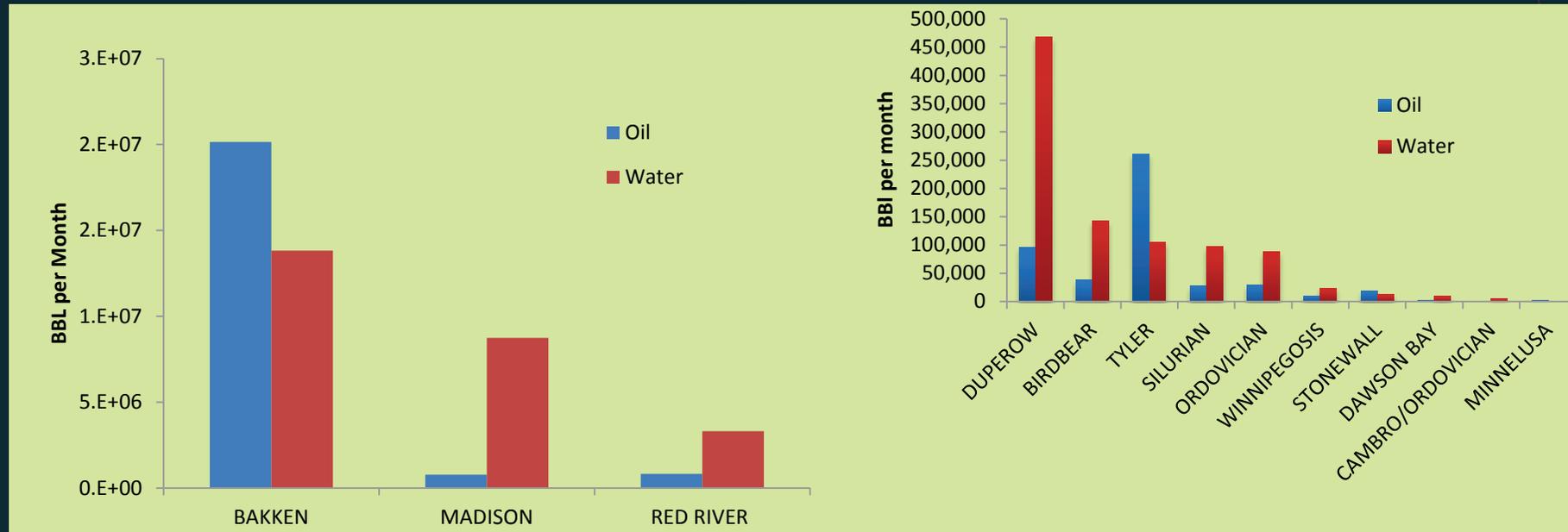
Temp Range	90°-100°C	100°- 110°C	110°- 120°C	120°- 130°C	130°- 140°C	140°- 150°C	150°C +
Rock Volume	65,167.9 km <sup>3</sup>	51,673.1 km <sup>3</sup>	48,174.2 km <sup>3</sup>	44,626.1 km <sup>3</sup>	26,213.4 km <sup>3</sup>	11,696.9 km <sup>3</sup>	8,825.8 km <sup>3</sup>
Water Volume	4,037.2 km <sup>3</sup>	3,091.9 km <sup>3</sup>	2,891.5 km <sup>3</sup>	2,723.3 km <sup>3</sup>	1,594.7 km <sup>3</sup>	726.3 km <sup>3</sup>	530.2 k m <sup>3</sup>
Thermal Energy	6.88 x 10 <sup>18</sup> J	6.81 x 10 <sup>18</sup> J	7.57 x 10 <sup>18</sup> J	8.17 x 10 <sup>18</sup> J	5.49 x 10 <sup>18</sup> J	2.80 x 10 <sup>18</sup> J	2.36 x 10 <sup>18</sup> J
Power Availability	2.15 x 10 <sup>9</sup> MW	1.89 x 10 <sup>9</sup> MW	2.10 x 10 <sup>9</sup> MW	2.27 x 10 <sup>9</sup> MW	1.52 x 10 <sup>9</sup> MW	7.78 x 10 <sup>8</sup> MW	6.56 x 10 <sup>8</sup> MW

# Can co-production yield significant power ?

- ▶ The main oil and water producing formations in the Williston Basin

Pool	BBLs Oil	BBLs Water	WOR Ratio	BBl oil/well	BBl water/well
BAKKEN	20,046,962	13,818,929	0.7	4,163	2,869
RED RIVER	829,559	3,305,592	4.0	1,659	6,611
MADISON	699,470	8,119,405	11.6	366	4,253

Numbers are BBLs per month for Oct. 2012



- ▶ The average temperatures of the main producing formations were determined from corrected BHTs

Pool	BBLs Oil	BBLs Water	Max T °C at 1 $\Sigma$	Min T °C at 1 $\Sigma$	Avg T °C
BAKKEN	20,046,962	13,818,929	128	116	122
RED RIVER	829,559	3,305,592	147	113	130
MADISON	768,496	8,691,561	118	92	105

- ▶ The energy that can be extracted from produced waters was calculated assuming a temperature drop to 70 °C and efficiencies varying by formation temperature for the Access Energy XLT

Pool	T °C	kWe
BAKKEN	122	10,946
RED RIVER	140	2,021
MADISON	105	4,011
Cedar Hills	105	348

The total from the GIS analysis is 656 MWe

## Power Production from top Madison and Red River Units in Co-Production Scenario

Unit	Oil bbl	Water bbl	No. Wells	Water gpm	kWe
Cedar Hills S. Red RR B	292,351	2,282,671	117	2,045	1,170
Cedar Hills N. Red RR B	385,634	605,212	115	542	426
Medicine Pole Hills RR	27,908	127,200	22	114	62

Unit	Oil bbl	Water bbl	No. Wells	Water gpm	kWe
Renville Madison	10,009	786,028	18	704	384
T.R. Madison	24,564	416,072	23	373	235
Eland Lodgepole	21,388	318,719	12	286	146

## Co-produced vs. Water Only

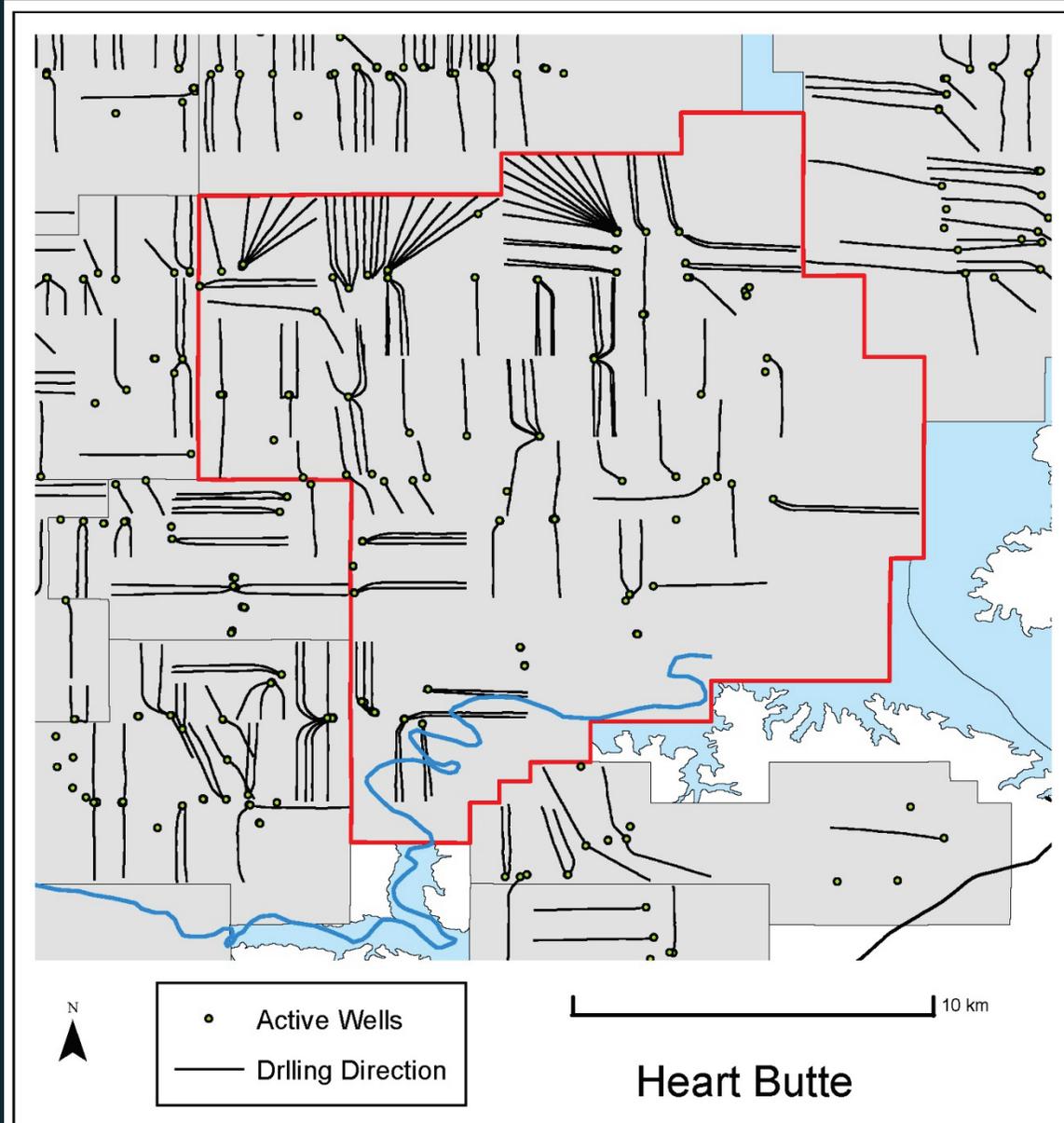
The top producing individual oil wells in the Madison, Red River and Bakken formations do not yield sufficient water to be economic as a co-production electrical power system.

If the wells were produced solely for water, the power production would be significant.

Madison	100 °C		H <sub>2</sub> O		Co-produced	Moderate	High
Oil	H <sub>2</sub> O	Fluid	gpm	lb/hr	power (kW)	Rate (kW)	Rate (kW)
bbl/day	bbl/day	bbl/day					
28	3511	3539	98	46809	110	2,200	22,000
92	3006	3099	84	40084	80	1,600	16,000
36	2722	2758	76	36287	73	1,460	14,600

# New Developments

multi-well pads and high density infill drilling

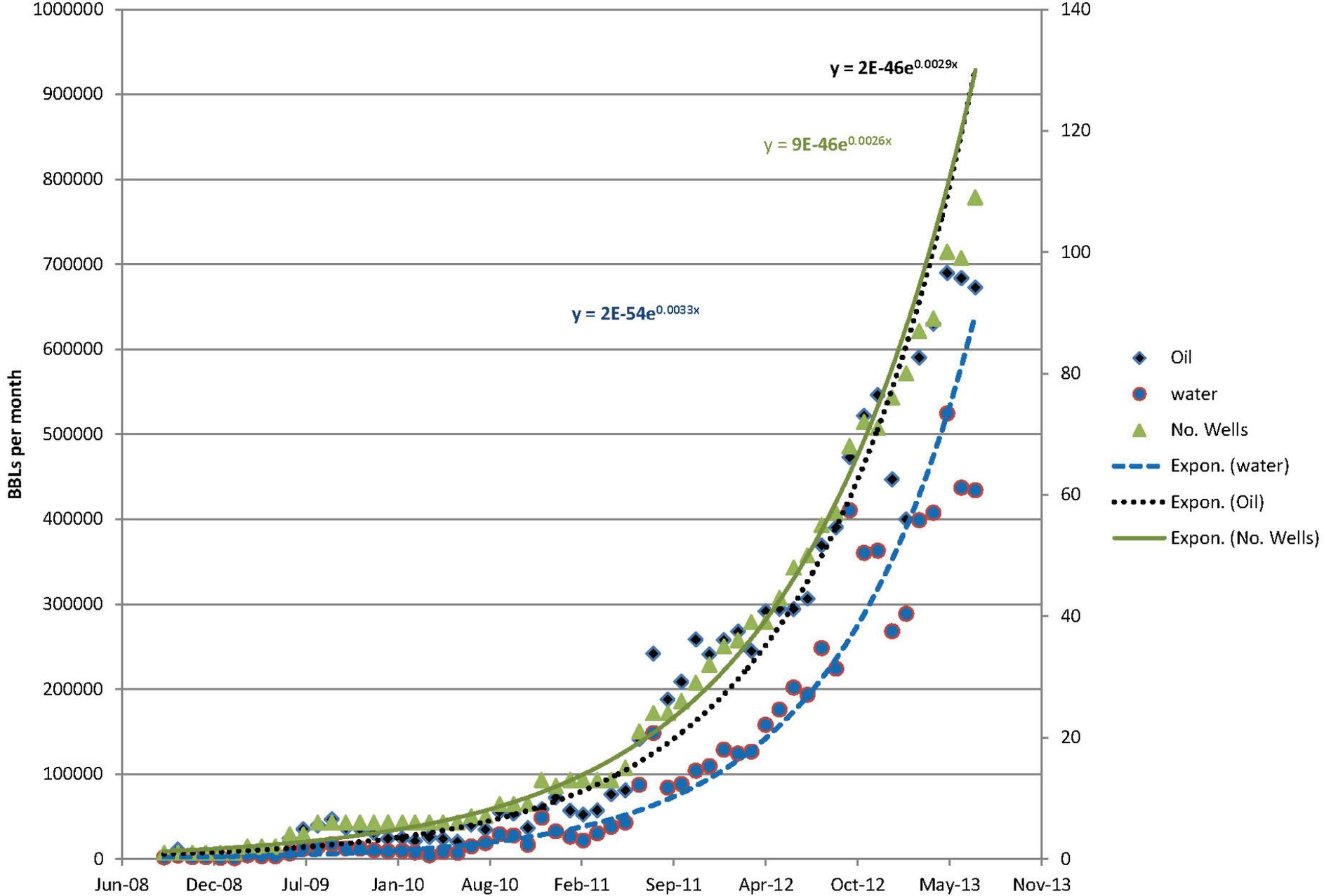


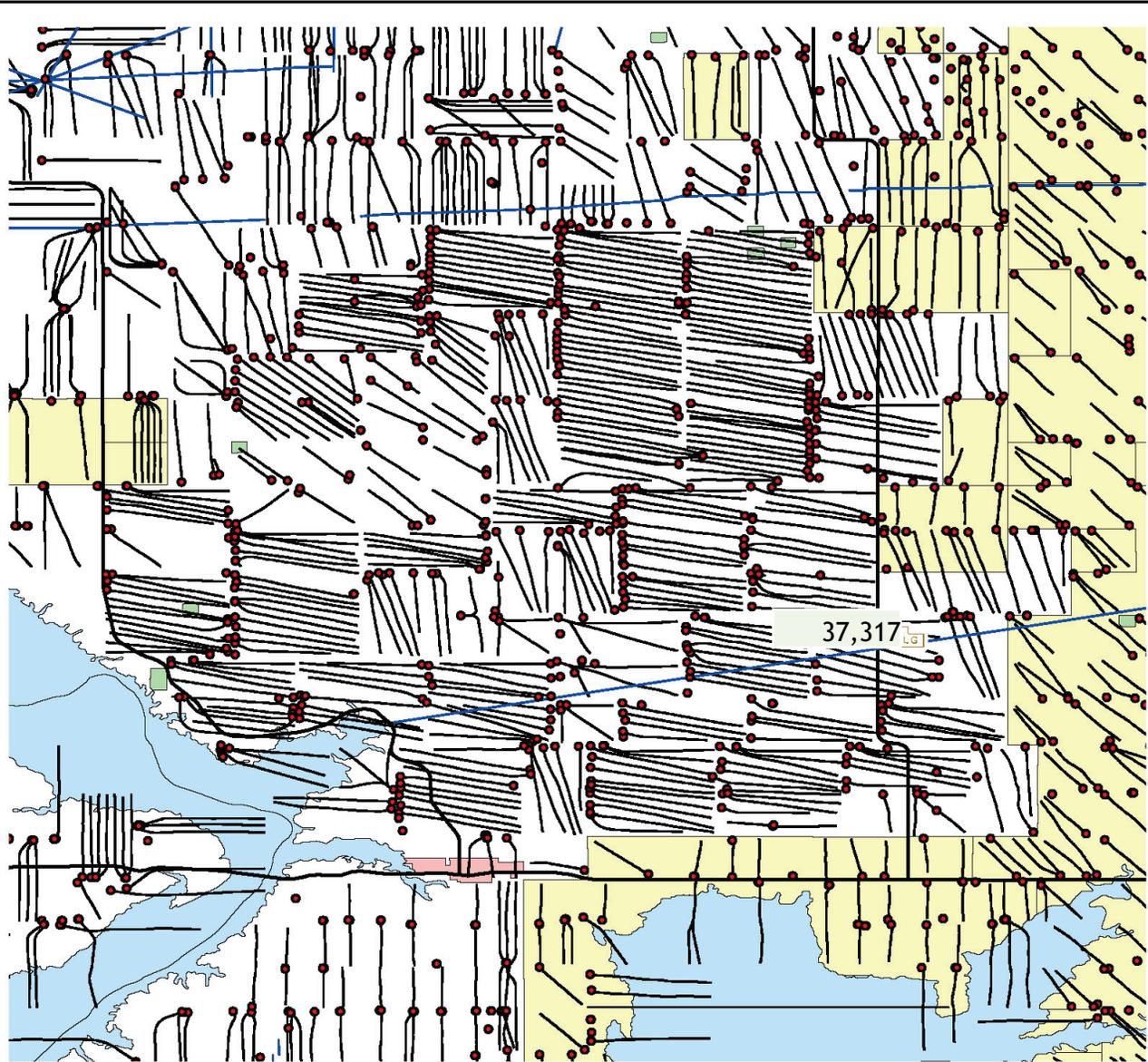
Horizontal drilling and fluid production in the Heart Butte Bakken field have increased exponentially since February 2011.

Fluid production has averaged 37,317 bbl per day since April, 2013.

Estimate of power using oil water mix before separation: > 2 MWe

# Heart Butte Bakken Unit



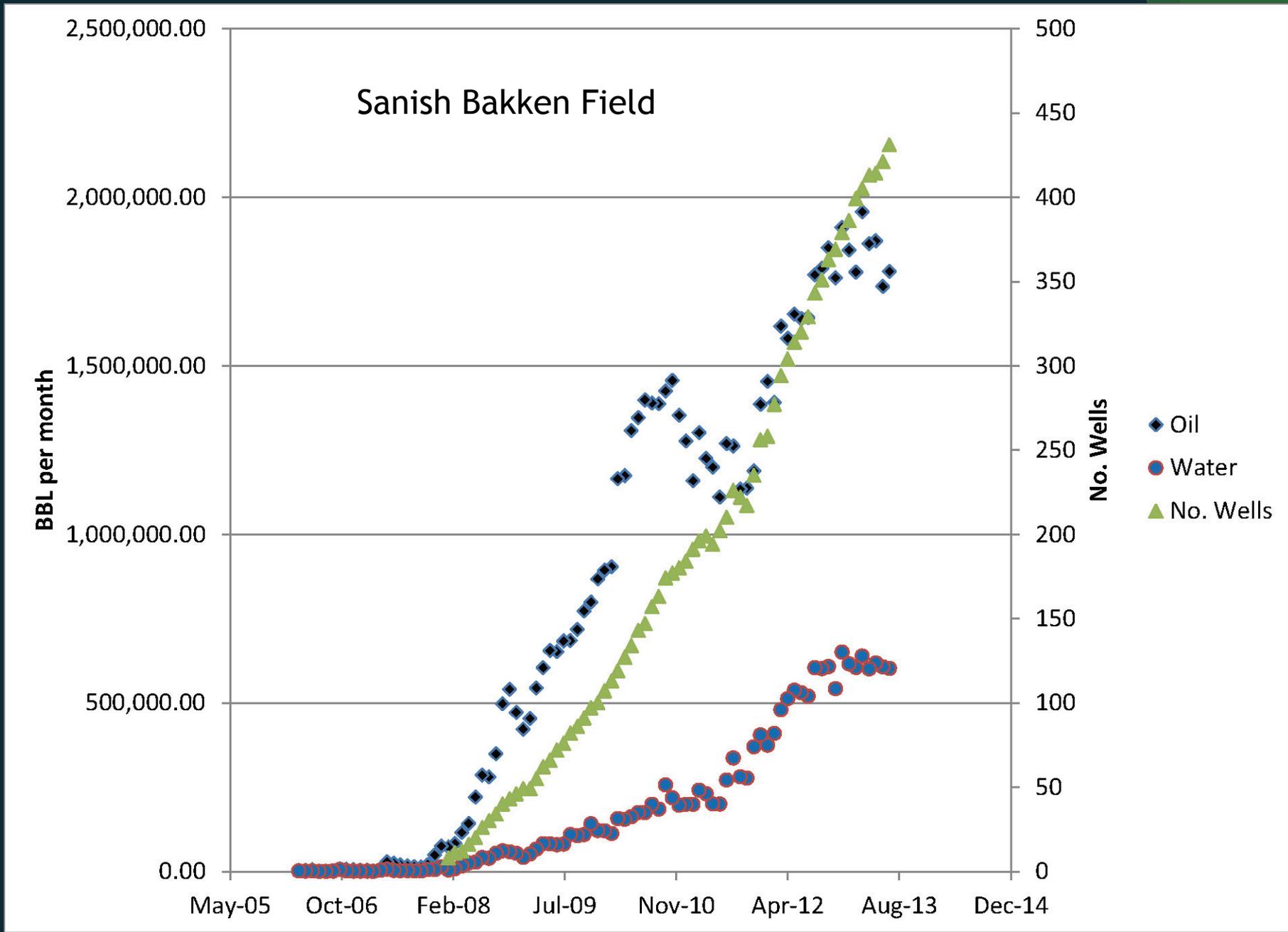


- Active Wells
- Drilling Direction

10 km

Horizontal drilling and fluid production in the Sanish Bakken field have increased linearly at a rate of 1,235 bbl/month since February 2008.

Fluid production has averaged 80,264 bbl per day since April, 2013. Estimate of power using oil water mix before separation: >4 MWe



Current data show that the unitized Madison, Red River and Bakken formations do yield sufficient water to be economic for co-produced electrical power.

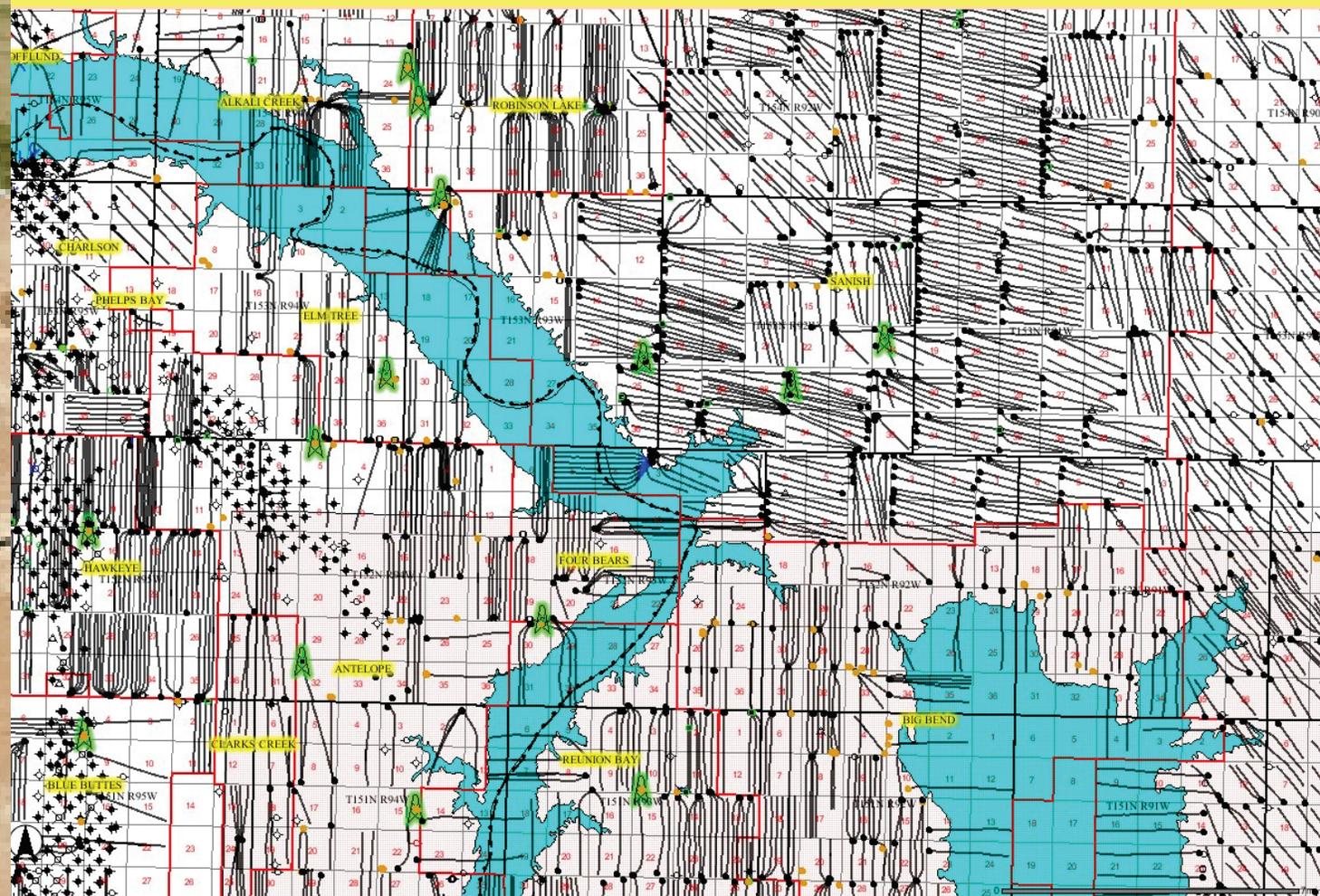
The table shows power that could be produced by using the water-oil mix prior to separation.

Pool	Oil bbl/day	H <sub>2</sub> O bbl/day	gpm	Total MW	MWe
Red River 130 <sup>o</sup>	1,534,083	12,016,573	350,483	1,569	210
Madison 100 <sup>o</sup>	710,216	8,212,515	239,532	1,052	114
Bakken 122 <sup>o</sup>	23,028,598	15,240,015	444,500	3,222	380
<b>Total</b>	<b>25,272,897</b>	<b>35,469,103</b>	<b>1,034,516</b>	<b>5,843</b>	<b>704</b>

The total from the GIS analysis is 656 MWe

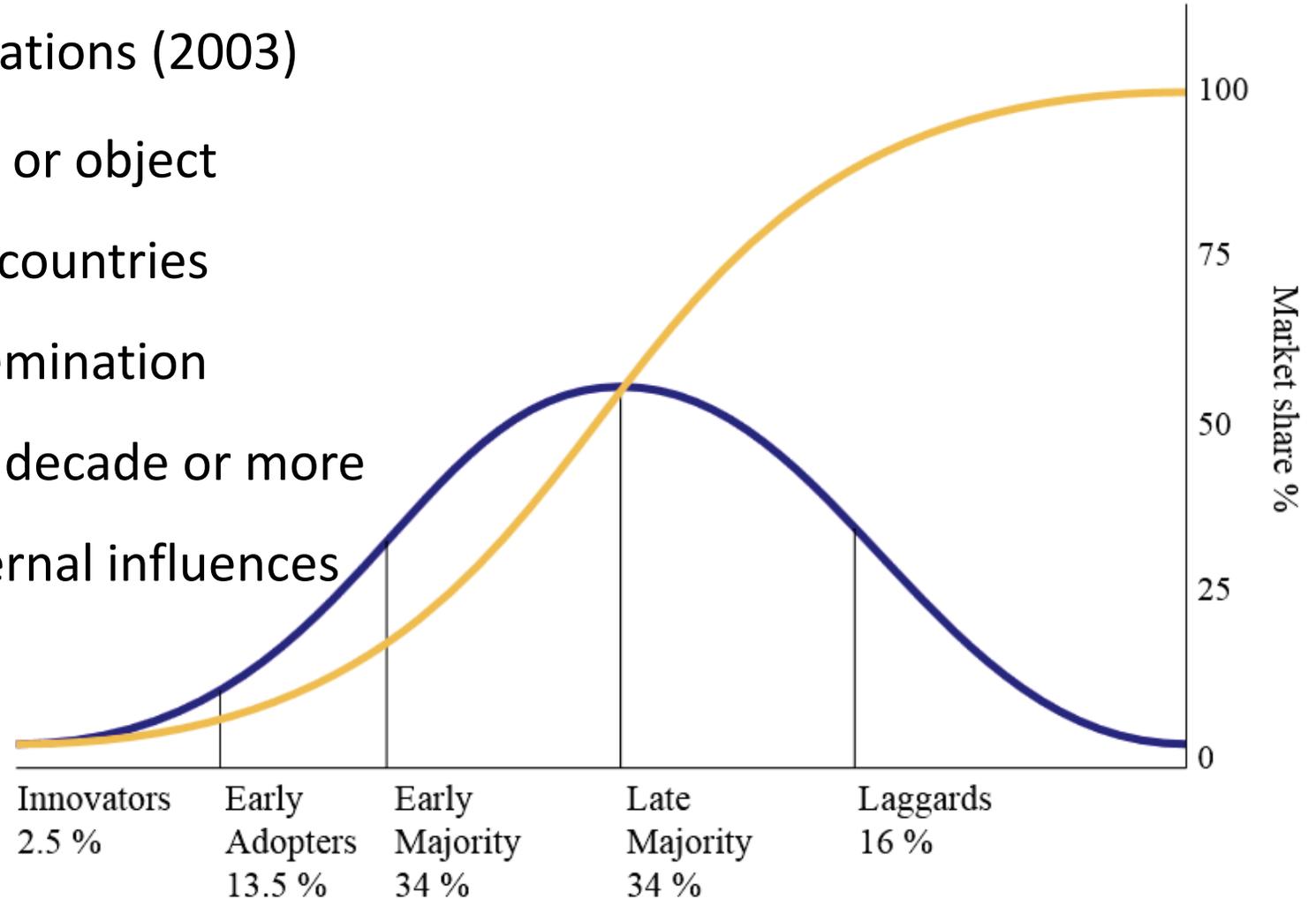
## How to Advance this Concept?

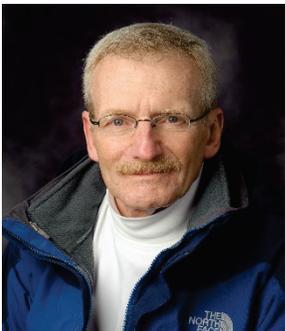
1. Get the electric power industry involved
2. Get entrepreneurs involved
3. Move now while electrical costs are a factor



## Everett Rogers – Diffusion of Innovations (2003)

- Innovation – any new idea, practice or object
- Adopters – individuals, businesses, countries
- Communication – information dissemination
- Time – many influences, could be a decade or more
- Social system – combination of external influences





Will Gosnold



Michael Mann



Hossein Salehfar



Rich LeFever



Steve Nordeng



Deb Hanson



Anna Crowell PhD



Josh Crowell PhD



Kirtipal Barse PhD



Samir Dahal PhD



Mark McDonald PhD



Rob Klenner MS



Aaron Ochsner MS



Nick Low



Preston Wahl BS



Angel Von Oploo BS



Eric Zimny MS



Bailey Bubach BS



Godswill Njoku MS



Faye Ricker MS



Caitlin Hartig MS



Dylan Young



Burke Brunson



John Sandven



Chris Colby



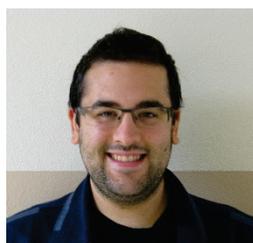
Caleb Rust



Samantha McLaughlin



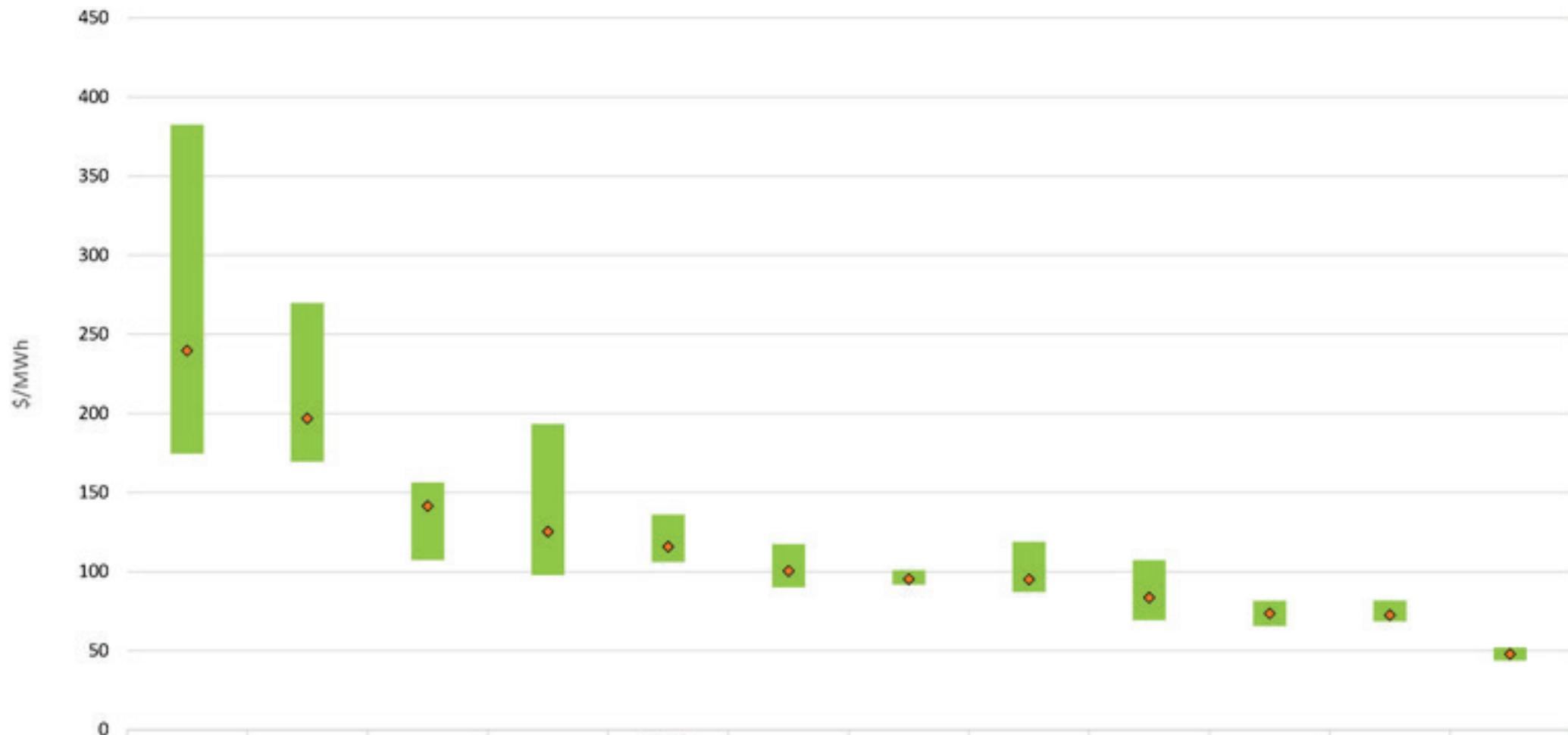
Jason Myrvold



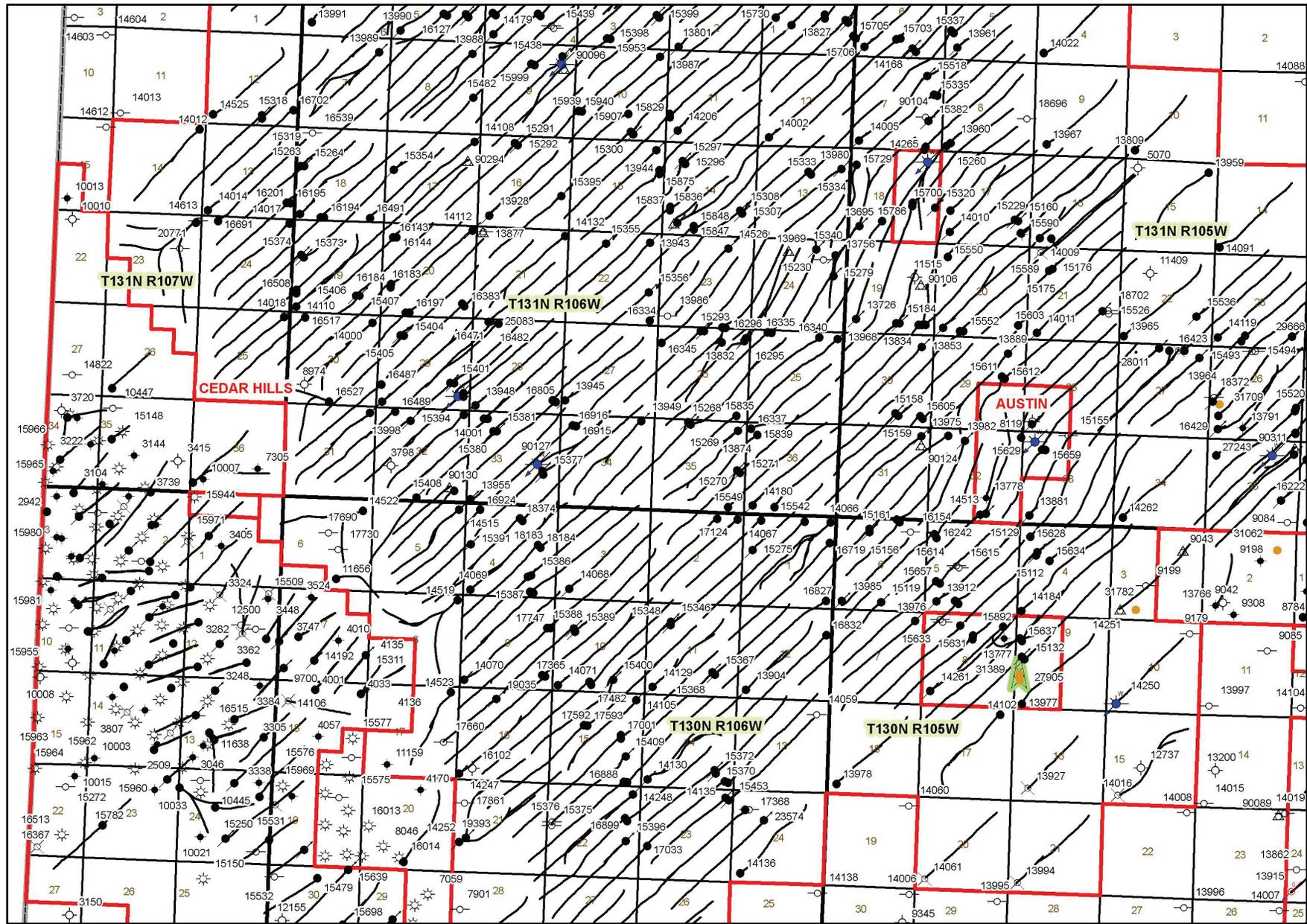
Michael Farzaneh

# UND Geothermal Energy Team 2009-2016

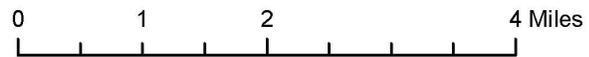
Projected LCOE in the U.S. by 2020 (as of 2015)



	Solar Thermal	Wind offshore	Natural Gas: Conventional Combustion Turbine	Solar PV	IGCC (Integrated Coal-Gasification Combined Cycle)	Biomass	Advanced Nuclear	Conventional Coal	Hydro	Wind onshore	Natural Gas: Advanced Combined Cycle	Geothermal
Minimum	174	170	107	98	106	90	92	87	69	66	69	44
♦ Average	240	197	142	125	116	101	95	95	84	74	73	48
Maximum	383	270	156	193	136	117	101	119	107	82	82	52



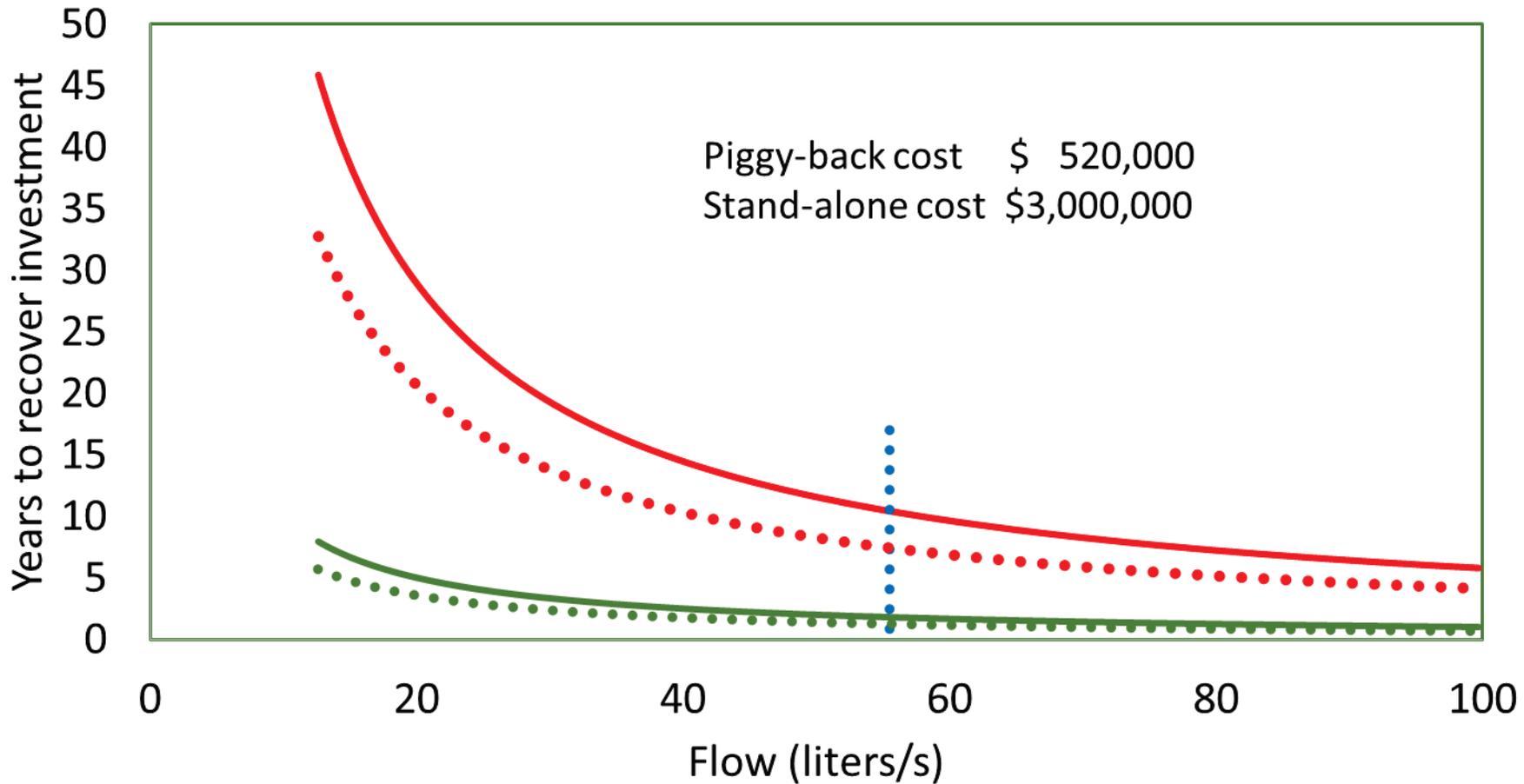
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Prepared by N.D.I.C.  
Oil and Gas Division  
8/21/2015  
9:58:33 AM



# ROI vs. flow



- Piggy-back 0.05/kWh
- Stand-alone 0.05/kWh
- Davis WIP
- Piggy-back 0.07/kWh
- Stand Alone 0.07.kWh

# A lesson about temperature

- 60 F People in LA shiver uncontrollably
- 40 F Italian and British cars will not start
- 20 F Floridians don thermal underwear
- 0 F People in Miami FL all die
- -20 F Californians escape to Mexico
- -40 Las Vegas disintegrates
- North Dakotans sunbathe
- North Dakotans plant gardens
- North Dakotans drive with windows down
- North Dakotans wear flannel shirts buttons open
- Last barbeque before it gets cold
- North Dakota school buses run 2 hours late